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With international search report.

(54) Title: DIALKOXY-PYRIDINYL-BENZIMIDAZOLE DERIVATIVES, PROCESS FOR THEIR PREPARATION AND THEIR PHARMACEUTICAL USE

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(57) Abstract

The novel compounds of formula (I) and physiologically acceptable salts thereof, wherein R¹ and R², which are different, is each H, alkyl containing 1-4 carbon atoms or -C(O)-R⁵; wherein R⁵ is alkyl containing 1-4 carbon atoms or alkoxy containing 1-4 carbon atoms and one of R¹, or R² is always selected from the group -C(O)-R⁵; R³ and R⁴ are the same or different and selected from -CH₃, -C₂H₅, (a), (b), and -CH₂CH₂OCH₃ or R³ and R⁴ together with the adjacent oxygen atoms attached to the pyridine ring and the carbon atoms in the pyridine ring form a ring, wherein the part constituted by R³ and R⁴ is -CH₂CH₂CH₂-, or -CH₂-CH₂- or -CH₂-; as well as intermediates, pharmaceutical compositions containing such compounds as active ingredient and use of the compounds in medicine.

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Dialkoxy-pyridinyl-benzimidazole derivatives, process for their preparation and their pharmaceutical use

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DESCRIPTION

Field of the invention

The object of the present invention is to provide novel compounds, and therapeutically acceptable salts thereof, which inhibit exogenously or endogenously stimulated gastric acid secretion and thus can be used in the prevention and treatment of peptic ulcer.

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The present invention also relates to the use of the compounds of the invention, and therapeutically acceptable salts thereof, for inhibiting gastric acid secretion in mammals including man. In a more general sense, the

- compounds of the invention may be used for prevention and treatment of gastrointestinal inflammatory diseases, and gastric acid-related diseases in mammals including man, such as gastritis, gastric ulcer, duodenal ulcer, reflux esophagitis, and Zollinger-Ellison syndrome. Furthermore,
- the compound may be used for treatment of other gastrointestinal disorders where gastric antisecretory effect is desirable e.g. in patients with gastrinomas, and in patients with acute upper gastrointestinal bleeding. They may also be used in patients in intensive care
- 30 situations, and pre- and postoperatively to prevent acid aspiration and stress ulceration. The compounds of the invention may also be used for treatment or prophylaxis of inflammatory conditions in mammals, including man, especially those involving lysozymal enzymes. Conditions
- that may be specifically mentioned are rheumatoid arthritis and gout. The compounds may also be useful in the treatment of diseases related to bone metabolism disorders as well as

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the treatment of glaucoma. The invention also relates to pharmaceutical compositions containing the compounds of the invention, or a therapeutically acceptable salt thereof, as active ingredient. In a further aspect, the invention relates to processes for preparation of such new compounds, to novel intermediates in the preparation of the compounds of the invention, and to the use of the active compounds for the preparation of pharmaceutical compositions for the medical use indicated above.

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It is a specific primary object of the invention to provide compounds with a high level of bioavailability. The compounds of the invention will also exhibit high stability properties at neutral pH and a good potency in regard to inhibition of gastric acid secretion. In addition the compounds of the invention will not block the uptake of iodine into the thyroid gland. It has earlier been disclosed in several lectures from the company, where the inventors are working that thyroid toxicity depends on if the 20 compounds are lipophilic or not. The inventors have now unexpectedly found that it is not the lipophilicity that is the critical parameter. The claimed compounds, which include rather hydrophilic compounds, do not give any thyroid toxic effect and have at the same time high acid 25 secretion inhibitory effect, good bioavailability and stability.

Prior art and background of the invention

- Benzimidazole derivatives intended for inhibiting gastric acid secretion are disclosed in numerous patent documents. Among these can be mentioned GB 1 500 043, GB 1 525 958, US 4 182 766, US 4 255 431, US 4 599 347, EP 124 495, BE 898 880, EP 208 452 and Derwent abstract 87-294449/42.
- 35 Benzimidazole derivatives proposed for use in the treatment or prevention of special gastrointestinal inflammatory diseases are disclosed in US 4 359 465.

I

The invention

It has been found that the compounds of the following formula I show high bioavailability. The compounds of the formula I also are effective as inhibitors of gastric acid secretion in mammals and man and do not block the uptake of iodine into the thyroid gland. The compounds of the invention exhibit a high chemical stability in solution at neutral pH.

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The compounds of the invention are of the following formula

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20 and physiologically acceptable salts thereof

wherein R^1 and R^2 , which are different, is each H, alkyl containing 1-4 carbon atoms or $-C(0)-R^5$; wherein one of R^1 or R^2 is always selected from the group $-C(0)-R^5$; and wherein R^5 is alkyl containing 1-4 carbon atoms or alkoxy containing 1-4 carbon atoms;

 ${ t R}^3$ and ${ t R}^4$ are the same or different and selected from

30 -CH₃, -C₂H₅, -CH₂ , -CH₂ and -CH₂CH₂OCH₃ or
$$\mathbb{R}^3$$

and R⁴ together with the adjacent oxygen atoms attached to the pyridine ring and the carbon atoms in the pyridine ring form a ring, wherein the part constituted by R³ and R⁴ is -CH₂CH₂-, -CH₂CH₂- or -CH₂-.

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It should be understood that the expressions "alkyl" and "alkoxy" include straight and branched structures.

The compounds of the invention of the formula I have an

asymmetric centre in the sulfur atom, i.e. exist as two
optical isomers (enantiomers), or if they also contain one
or more asymmetric carbon atoms the compounds have two or
more diastereomeric forms, each existing in two enantiomeric
forms.

Both the pure enantiomers, racemic mixtures (50% of each enantiomer) and unequal mixtures of the two are within the scope of the present invention. It should be understood that all the diasteromeric forms possible (pure enantiomers or racemic mixtures) are within the scope of the invention.

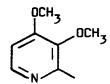
Preferred groups of compounds of the formula I are:

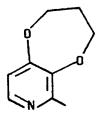
- 1. Compounds, wherein R¹ and R² are selected from H
 20 methyl or -C(O)R⁵, wherein R⁵ is alkyl containing 1-4
 carbon atoms or alkoxy containing 1-4 carbon atoms.
 - Especially preferred benzimidazole structures are

- 3. Compounds wherein R^3 and R^4 are CH_3
- 4. Compounds wherein R³ and R⁴ together with the adjacent oxygen atoms attached to the pyridine ring and the carbon atoms in the pyridine ring form a ring wherein the part constituted by R³ and R⁴ is -CH₂CH₂CH₂-, -CH₂CH₂- or -CH₂-.

5. Especially preferred pyridine structures are

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 Further especially preferred specific compounds of the invention are as listed in the following tabulation.

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 R^{1} R^{2}

 \mathbb{R}^3

 R^4

C(O)OCH3

CH3

CH₃

CH₃

C(O)CH₃

CH₃

CH₂

CH3

20 C(O)OCH3

CH₃

-CH₂-

c(o)CH3

CH₃

-CH2CH2CH2-

Preparation

25 The compounds of the invention may be prepared according to the following method:

Oxidizing a compound of the formula II

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 CH_2 S N R^2 R^2

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wherein R¹, R², R³ and R⁴ are as defined under formula I.

This oxidation may be carried out by using an oxidizing agent such as nitric acid, hydrogen peroxide, (optionally in the presence of vanadium compounds), peracids, peresters, ozone, dinitrogentetraoxide, iodosobenzene, N-halosuccinimide, 1-chlorobenzotriazole, t-butylhypochlorite, diazabicyclo-[2,2,2]-octane bromine complex, sodium metaperiodate, selenium dioxide, manganese dioxide, chromic acid, cericammonium nitrate, bromine, chlorine, and sulfuryl chloride. The oxidation usually takes place in a solvent such as halogenated hydrocarbons, alcohols, ethers,

The oxidation may also be carried out enzymatically by using an oxidizing enzyme or microbiotically by using a suitable microorganism.

Depending on the process conditions and the starting materials, the compounds of the invention are obtained either in neutral or salt form. Both the neutral compounds and the salts of these are included within the scope of the invention. Thus, basic, neutral or mixed salts may be obtained as well as hemi, mono, sesqui or polyhydrates.

Alkaline salts of the compounds, of the invention are exemplified by their salts with Li⁺, Na⁺, K⁺, Mg²⁺, Ca²⁺, and N⁺(R)₄, where R is (1-4 C)alkyl. Particularly preferred are the Na⁺, Ca²⁺ and Mg²⁺ salts. Especially preferred are the Na⁺ and Mg²⁺ salts. Such salts may be prepared by

reacting a compound with a base capable of releasing the desired cation.

Examples of bases capable of releasing such cations, and examples of reaction conditions are given below.

- a) Salts wherein the cation is Li⁺, Na⁺ or K⁺ are prepared by treating a compound of the invention with LiOH, NaOH or KOH in an aqueous or nonaqueous medium or with LiOR, LiNH₂, liNR₂, NaOR, NaNH₂, NaNR₂, KOR, KNH₂ or KNR₂, wherein R is an alkyl group containing 1-4 carbon atoms, in a nonaqueous medium.
- b) Salts wherein the cation is Mg²⁺ or Ca²⁺, are prepared by treating a compound of the invention with Mg(OR)₂, Ca(OR)₂ or CaH₂; wherein R is an alkyl group containing 1-4 carbon atoms, in a nonaqueous solvent such as an alcohol (only for the alcoholates), e.g. ROH, or in an ether such as tetrahydrofuran.

Racemates obtained can be separated into the pure enantiomers. This may be done according to known methods, e.g. from racemic diastereomeric salts by means of chromatography or fractional crystallization.

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The starting materials described in the intermediate examples may be obtained according to processes known per se.

30 For clinical use a compound of the invention is formulated into pharmaceutical formulations for oral, rectal, parenteral or other modes of administration. The pharmaceutical formulation contains a compound of the invention normally in combination with a pharmaceutically acceptable carrier. The carrier may be in the form of a solid, semi-solid or liquid diluent, or a capsule. These pharmaceutical preparations are a further object of the

invention. Usually the amount of active compound is between 0.1-95% by weight of the preparation, between 0.2-20% by weight in preparations for parenteral use and between 1-50% by weight in preparations for oral administration.

5 In the preparation of pharmaceutical formulations containing a compound of the present invention in the form of dosage units for oral administration a compound selected may be mixed with a solid, powdered carrier, such as 10 lactose, saccharose, sorbitol, mannitol, starch, amylopectin, cellulose derivatives, gelatin, or another suitable carrier, stabilizing substances such as alkaline compounds e.g. carbonates, hydroxides and oxides of sodium, potassium, calcium, magnesium and the like as well as with 15 lubricating agents such as magnesium stearate, calcium stearate, sodium stearyl fumarate and polyethylenglycol waxes. The mixture is then processed into granules or pressed into tablets. Granules and tablets may be coated with an enteric coating which protects the active compound 20 from acid catalyzed degradation as long as the dosage form remains in the stomach. The enteric coating is chosen among pharmaceutically acceptable enteric-coating materials e.g. beeswax, shellac or anionic film-forming polymers such as cellulose acetate phthalate, hydroxypropyl-methylcellulose 25 phthalate, partly methyl esterified methacrylic acid polymers and the like, if preferred in combination with a suitable plasticizer. To the coating various dyes may be added in order to distinguish among tablets or granules with different active compounds or with different amounts 30 of the active compound present.

Soft gelatine capsules may be prepared with capsules containing a mixture of an active compound of the invention, vegetable oil, fat, or other suitable vehicle 35 for soft gelatine capsules. Soft gelatine capsules may also be enteric-coated as described above. Hard gelatine capsules may contain granules or enteric-coated granules of

an active compound. Hard gelatine capsules may also contain an active compound in combination with a solid powdered carrier such as lactose, saccharose, sorbitol, mannitol, potato starch, amylopectin, cellulose derivatives or gelatine. The hard gelatine capsules may be enteric-coated as described above.

Dosage units for rectal administration may be prepared in the form of suppositories which contain an active substance mixed with a neutral fat base, or they may be prepared in the form of a gelatine rectal capsule which contains an active substance in a mixture with a vegetable oil, paraffin oil or other suitable vehicle for gelatine rectal capsules, or they may be prepared in the form of a ready-made micro enema, or they may be prepared in the form of a dry micro enema formulation to be reconstituted in a suitable solvent just prior to administration.

Liquid preparation for oral administration may be prepared
in the form of syrups or suspensions, e.g. solutions or
suspensions containing from 0.2% to 20% by weight of the
active ingredient and the remainder consisting of sugar or
sugar alcohols and a mixture of ethanol, water, glycerol,
propylene glycol and/or polyethylene glycol. If desired,
such liquid preparations may contain colouring agents,
flavouring agents, saccharine and carboxymethyl cellulose
or other thickening agents. Liquid preparations for oral
administration may also be prepared in the form of a dry
powder to be reconstituted with a suitable solvent prior to
use.

Solutions for parenteral administration may be prepared as a solution of a compound of the invention in a pharmaceutically acceptable solvent, preferably in a concentration from 0.1% to 10% by weight. These solutions may also contain stabilizing agents and/or buffering agents and may be manufactured in different unit dose ampoules or

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vials. Solutions for parenteral administration may also be prepared as a dry preparation to be reconstituted with a suitable solvent extemporaneously before use.

5 The typical daily dose of the active substance will depend on various factors such as for example the individual requirement of each patient, the route of administration and the disease. In general, oral and parenteral dosages will be in the range of 5 to 500 mg per day of active substance.

The invention is illustrated by the following examples.

Example 1

- Preparation of 5-carbomethoxy-6-methyl-2-[[(4-cyclopropyl-methoxy-3-methoxy-2-pyridinyl)methyl]sulfinyl]-1H-benzimidazole.
- 5-Carbomethoxy-6-methyl-2-[[(4-cyclopropylmethoxy-320 methoxy-2-pyridinyl)methyl]thio]]-1<u>H</u>-benzimidazole (0.42 g,
 1.0 mmol) was dissolved in methylene chloride (30 ml).
 NaHCO₃ (0.17 g, 2.0 mmol) dissolved in water (5 ml) was
 added and the mixture was cooled to +2^oC m-chloroperbenzoic
 acid, 71% (0.19, 0.80 mmol) dissolved in methylene chloride
 25 (5 ml) was added dropwise with stirring. Stirring was
 continued at +2^o for 15 min. After separation the organic
- continued at +2° for 15 min. After separation the organic layer was washed with water, dried with Na₂SO₄ and evaporated. To the oily residue acetonitrile (1 ml) was added and after cooling the desired product was filtered off as white crystals (0.15 g, 44%).

NMR data are given below.

35 Example 2

Preparation of 5-acetyl-6-methyl-2-[[(3,4-ethylendioxy-2-pyridinyl)methyl]sulfinyl]-1H-benzimidazole.

5-Acetyl-6-methyl-2-[[(3,4-ethylendioxy-25 pyridinyl)methyl]thio]-1<u>H</u>-benzimidazole (0.17 g, 0.49 mmol)
was dissolved in methylene chloride (5 ml). NaHCO₃ (0.082 g,
0.97 mmol) dissolved in water (2 ml) was added and the
mixture was cooled to +2°C. m-Chloroperbenzoic acid, 69,5%
(0.11 g, 0.44 mmol) dissolved in methylene chloride (2 ml)
was added dropwise with stirring.

Stirring was continued at +2°C for 15 min. After separation the organic layer was extracted with an aqueous 0.20 M NaOH solution (3x2.5 ml, 1.5 mmol). Methyl formate (0.093 ml, 1.5 mmol) was added to the combined aqueous solutions and after 15 minutes the solution was extracted with methylene chloride. The organic solution was dried over Na₂SO₄ and evaporated leaving a white crystalline product which was washed with ether. In this way the desired compound was obtained (0.050 g, 30%).

NMR data are given below.

Example 3

25

Preparation of 5-carbomethoxy-6-methyl-2-[[(3,4-dimethoxy-2-pyridinyl)methyl]sulfinyl]-1H-benzimidazole

5-Carbomethoxy-6-methyl-2-[[(3,4-dimethoxy-230 pyridinyl)methyl]thio]-1<u>H</u>-benzimidazole (1.03 g, 0.00276
mol) was dissolved in CH₂Cl₂ (30 ml). NaHCO₃ (0.46 g,
0.0055 mol) in H₂O (10 ml) was added and the mixture was
cooled to +2°C. m-chloroperbenzoic acid 69.5% (0.62 g,
0.0025 mol) dissolved in CH₂Cl₂ (5 ml) was added dropwise
35 under stirring. Stirring was continued at +2°C for 15 min.
After separation the organic layer was extracted with an
aqueous 0.2 M NaOH solution (3x15 ml, 0.009 mol). After

separation the aqueous solutions were combined and neutralized with methyl formate (0.56 ml, 0.009 mol) in the presence of CH₂Cl₂ (25 ml). After separation the organic layer was dried over Na₂SO₄ and evaporated under reduced pressure. The residue was crystallized from CH₃CN (10 ml) giving the title compound (0.68 g, 70 %).

NMR data are given below.

10 Example 4

Preparation of 5-acetyl-6-methyl-2-[[(3,4-dimethoxy-2-pyridinyl)methyl]sulfinyl]-1<u>H</u>-benzimidazole

- 5-Acetyl-6-methyl-2-[[(3,4-dimethoxy-2pyridinyl)methyl]thio]-1H-benzimidazole (3.75 g, 10 mmol)
 was dissolved in CH₂Cl₂ (70 ml). NaHCO₃ (1.76 g, 21 mmol) in
 H₂O (25 ml) was added and the mixture was cooled to **+3°C.
 m-Chloroperbenzoic acid 69.5% (2.43 g, 9.8 mmol) dissolved
 in CH₂Cl₂ (20 ml) was added dropwise under stirring.
 Stirring was continued for 10 min. The phases were separated
- and the organic phase was dried over Na₂SO₄ and evaporated under reduced pressure. The residue was crystallized from CH₃CN giving the title compound (2.25 g, 60%).

NMR data are given below.

Example 5

Preparation of 5-carbethoxy-2-[[(3,4-dimethoxy-2-pyridinyl)methyl]sulfinyl]-1H-benzimidazole

5-Carbethoxy-2-[[(3,4-dimethoxy-2-pyridinyl)methyl]thio]1<u>H</u>-benzimidazole (95.2% pure) (1.4 g, 0.0036 mol) was

dissolved in CH₂Cl₂ (30 ml). NaHCO₃ (0.6 g, 0.0072 mol in H₂O (10 ml) was added and the mixture was cooled to +2^OC.
m-Chloroperbenzoic acid 69.5 % (0.87 g, 0.0035 mol)

dissolved in CH_2Cl_2 (5 ml) was added dropwise under stirring. Stirring was continued at $+2^{\circ}C$ for 10 min. The phases were separated and the organic phase was dried over Na_2SO_4 and evaporated under reduced pressure. The residue was crystallized from CH_3CN (15 ml) giving the title compound (0.76 g, 54 %).

NMR data are given below.

10 Example 6

Preparation of 5-acetyl-6-methyl-2-[[(3,4-propylenedioxy-2-pyridinyl)methyl]sulfinyl]-lH-benzimidazole.

- 15 The compound was prepared from 5-acetyl-6-methyl-2-[[(3,4-propylenedioxy-2-pyridinyl)methyl]thio]-1H-benzimidazole and m-chloroperbenzoic acid on a 0.01 mmol scale according to standard procedures.
- 20 NMR data are given below.

Example 7

5-Acetyl-6-methyl-2-[[(3,4-methylenedioxy-2pyridinyl)methyl]sulfinyl]-1<u>H</u>-benzimidazole.

5-Acetyl-6-methyl-2-[[(3,4-methylenedioxy-2pyridinyl)methyl]thio]-1<u>H</u>-benzimidazole (140 mg, 0,41 mmol)
was dissolved in methylene chloride (20 ml) and sodium
hydrogen carbonate (5 ml,1M). The mixture was stirred at
ambient temperature and MCPBA (100 mg, 0.41 mmol, 70%)
dissolved in methylene chloride (10 ml) was added
portionwise. After 10 min sodium thiosulphate (100 mg) was
added whereupon the phases were separated. The organic phase
was dried over sodium sulphate, filtered and concentrated
under reduced pressure. The residue was chromatographed on

silica ($CH_2Cl_2/MeOH/NH_3$, 97.5:2.5:sat.) Yield: 90 mg (61%) of the title compound. Mp: 178-180°C (dec., uncorr.).

NMR data are given below.

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Example 8

Preparation of 5-acetyl-6-methyl-2-[[(3-methoxy-4-(5-methyl-1,3-dioxan-5-yl-methoxy)-2-pyridinyl)methyl]-sulfinyl]-lH
10 benzimidazole

A stirred mixture of 5-acetyl-6-methyl-2-[[(3-methoxy-4-(5-methyl-1,3-dioxan-5-yl-methoxy)-2-pyridinyl)methyl]thio]-1H-benzimidazole (87 mg, 0.19 mmol) in 20 ml CH₂Cl₂ and NaHCO₃
15 (32 mg, 0.38 mmol) in 5 ml H₂O was cooled to 0°C and treated with 3-chloro-perbenzoic acid (47 mg 70%, 0.19 mmol). After reacting for 10 min the layers were separated (the aqueous layer was washed once more with 5 ml CH₂Cl₂) and the organic layer extracted with 10 ml H₂O containing NaOH (15 mg, 38 mmol). The alkaline aqueous layer was collected and treated with several portions of methyl formate (each 23 μl, 38 mmol) until the solution turned opaque. The aqueous layer was extracted with 25 + 10 ml CH₂Cl₂. The two latter organic layers were combined, dried over MgSO₄ and evaporated. The residue was chromatographed (SiO₂, CH₂Cl₂/MeOH saturated with NH_{3(g)}, 93/7) yielding 40 mg (44%) pure solfoxide.

NMR data are given below.

30 Example 9

Preparation of 5-acetyl-6-methyl-2-[[(3,4-dimethoxy-2-pyridinyl)methyl]sulfinyl]-1H-benzimidazole, sodium salt

55 5-Acetyl-6-methyl-2-[[(3,4-dimethoxy-2pyridinyl)methyl]sulfinyl]-1H-benzimidazole (0.50 g, 1.3
mmol) dissolved in dichloromethane and sodium hydroxide (51)

mg, 1.3 mmol) dissolved in water (6 ml) were transferred to a seporatory funnel. The mixture was shaken to equilibrium whereupon the solvent phases were separated. The aqueous solution was washed with dichloromethane and then freeze dried.

NMR data are given below.

Example 10

10

Preparation of 5-acetyl-6-methyl-2-[[(4cyclopropylmethoxy-3-methoxy-2-pyridinyl)methyl]sulfinyl]-lH-benzimidazole

5-Acetyl-6-methyl-2-[[(4-cyclopropylmethoxy-3-methoxy-2pyridinyl)methyl]thio]-1H-benzimidazole (40 mg, 0.10 mmol)
was dissolved in methylene chloride (10 ml) and sodium
hydrogen carbonate (3 ml,1M). The mixture was stirred at
ambient temperature and MCPBA (25 mg, 0.10 mmol, 70 %)
dissolved in methylene chloride (5 ml) was added
portionwise. After 10 min sodium thiosulphate (30 mg) was
added whereupon the phases were separated. The organic phase
was dried over sodium sulphate, filtered and concentrated
under reduced pressure. The residue was chromatographed on
silica (CH₂Cl₂/MeOH/NH₃, 97.5:2.5:sat.) Yield 30 mg (73 %)
of the title compound.

Table 1

	Ex	Solvent	NMR data δ ppm
30			
	1	CDCl3	0.30-0.35 (m, 2H), 0.60-067
		(300 MHz)	(m, 2H), 1.2-1.3 (m, 1H)
			2.67 (s, 3H), 3.83 (d, 2H),
			3.86 (s, 3H), 3.90 (s, 3H),
35			4.72 (d, 1H), 4.86 (d, 1H),
			6.71 (d, 1H), 7.35 (b, 1H),
		•	8.09 (d, 1H), 8.24 (b, 1H),

5	2	CDC1 ₃ (500 MHz)	2.65 (s, 3H), 2.66 (s, 3H), 3.9-4.2 (m, 4H), 4.70 (d, 1H), 4.82 (d, 1H), 6.75 (d, 1H), 7.3 (b, 1H), 7.92 (d, 1H), 8.2 (b, 1H),
10	3	CDC1 ₃ (500 MHz)	2.70 (s, 3H), 3.85 (s, 3H), 3.90 (s, 3H), 3.95 (s, 3H), 4.70 (d, 1H), 4.90 (d, 1H), 6.8 (d, 1H), 7.30 (b, 1H), 8.20 (d, 1H), 8.35 (b, 1H).
15	4	CDC1 ₃ (300 MHz)	2.60 (s, 6H), 3.85 (s, 3H), 3.85 (s, 3H), 4.70 (d, 1H), 4.90 (d, 1H), 6.80 (d, 1H), 7.30 (b, 1H), 8.15 (d, 1H), 8.20 (b, 1H)
20	5	CDCl ₃ (300 MHz)	1.45 (t, 3H), 3.85 (s, 3H), 3.90 (s, 3H), 4.40 (q, 2H), 4.65 (d, 1H), 4.40 (d, 1H), 6.80 (d, 1H), 7.50 7.80 (b, 1H) 8.05 (d, 1H), 8.20 (d, 1H), 8.25, 8.55 (b, 1H)
25 30	6	CDC1 ₃ (500 MHz)	2.16 (m, 2H), 2.64 (s, 3H), 2.66 (s, 3H), 4.23 (t, 2H), 4.30 (t, 2H), 4.68 (d, 1H), 4.88 (d, 1H), 6.83 (d, 1H), 7.3-7.5 (b, 1H), 8.01 (d, 1H), 8.1-8.2 (b, 1H).
35	7	CDC1 ₃ (300 MHz)	2.66 (s, 6H), 4.54 (d, 1H), 4.75 (d, 1H), 5.80 (s, 1H), 5.87 (s, 1H), 6.77 (d, 1H), 7.93 (br. 1H), 8.07 (d, 1H), 8.12 (br. 1H)

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5	8	CDC1 ₃ (300 MHz)	(s, 3H), 3.49 3H), 3.94 (d, 4.66 (d, 1H), (d, 1H), 5.02	2.63 (s, 3H), 2.64 (d, 2H), 3.84 (s, 2H), 4.15 (m, 2H), 4.73 (d, 1H), 4.86 (d, 1H), 6.89 (d, 1H), 8.08 (s, 1H),
10	9	D ₂ O (protons in water were set to 4.82 ppm) (300 MHz)	(s, 3H), 4.02 1H), 4.91 (d,	2.81 (s, 3H), 3.81 (s, 3H), 4.73 (d, 1H), 7.16 (d, 1H), 8.23 (d, 1H), 8.30
15 20	10	CDC1 ₃ (300 MHz)	(m, 1H), 2.63 3H), 3.84 (d, 4.73 (d, 1H),	0.65 (m, 2H), 1.24 (s, 3H), 2.64 (s, 2H), 3.88 (s, 3H), 4.83 (d, 1H), 6.73 (s, 1H), 8.08 (s, 1H)

Example of intermediates

25 Example I 1

30

Preparation of 5-carbomethoxy-6-methyl-2-[[(4-cyclopropyl-methoxy-3-methoxy-2-pyridinyl)methyl]thio]-1<u>H</u>-benzimidazole.

To a solution of 5-carbomethoxy-6-methyl-2-mercapto-1<u>H</u>-benzimidazole (0.58 g, 2.6 mmol) in methanol (25 ml) aqueous NaOH (1.0 ml 5M, 5.0 mmol) and 4-cyclopropylmethoxy-3-methoxy-2-chloromethyl pyridine hydrochloride (prepared according to processes known <u>per se.</u>) (0.63 g, 2.4 mmol) dissolved in methanol (25 ml were added in the given order. The mixture was refluxed for one hour whereupon the solution

was evaporated. The residue was partitioned between methylene chloride and water. After separation the organic solution was dried over Na₂SO₄ and evaporated giving a yellow syrup (1.0 g, 100%).

5

NMR data are given below.

Example I 2

10 5-Acetyl-6-methyl-2-[[(3,4-ethylendioxy-2-pyridinyl)methyl]thio]-1H-benzimidazole

To a solution of 5-acetyl-6-methyl-2-mercapto-1H
benzimidazole (0.14 g, 0.66 mmol) in methanol (2 ml) aqueous

NaOH (0.25 ml 5M, 1.25 mmol) and 3,4-ethylendioxy-2
chloromethyl pyridine hydrochloride (0.13 g, 0.60 mmol)

dissolved in methanol (2 ml) were added in the given order.

The mixture was refluxed for one hour whereupon the solution

was evaporated. The residue was partitioned between

methylene chloride and water. After separation the organic

solution was dried over Na₂SO₄ and evaporated giving a

yellow syrup (0.17 g, 81%).

25 NMR data are given below.

Example I 3

Preparation of 5-carbomethoxy-6-methyl-2-[[(3,4-dimethoxy-30 2-pyridinyl)methyl]thio]-1<u>H</u>-benzimidazole

5-Carbomethoxy-6-methyl-2-mercapto- $1\underline{\text{H}}$ -benzimidazole (0.67 g, 0.003 mol) and NaOH (0.12 g, 0.003 mol) in H_2O (0.6 ml) were dissolved in CH₃OH (15 ml). 3,4-dimethoxy-2-

35 chloromethylpyridine hydrochloride, (≈ 0.0036 mol) as a crude material in CH₃OH (10 ml) and NaOH (0.144 g, 0.0036 mol) in H₂O (0.72 ml) were added. The mixture was heated to reflux

and the reflux was continued for 1 hour. CH₃OH was evaporated off and the crude material was purified by chromatography on a silica column using CH₂Cl₂-CH₃OH (98-2) as eluent, giving (1.03 g, 92%) of the pure title compound.

5 NMR data are given below.

Example I 4

Preparation of 5-acetyl-6-methyl-2-[[(3,4-dimethoxy-2-10 pyridinyl)methyl]thio]-1<u>H</u>-benzimidazole

5-Acetyl-6-methyl-2-mercapto-1<u>H</u>-benzimidazole (4.2 g, 20 mmol) and NaOH (0.8 g, 20 mmol) in H₂O (1 ml) were dissolved in 60 ml ethanol. 3,4-dimethoxy-2-chloromethylpyridine
15 hydrochloride (~17 mmol) as a crude material was added and the mixture was heated to boiling. NaOH (0.7 g, 17 mmol) in H₂O (1 ml) was added and the reflux was continued for 6 hours. The solvent was evaporated off and the residue was diluted with methylene chloride and water. The organic phase was dried over Na₂SO₄ and the solvent was removed under reduced pressure. Crystallizing from acetonitrile gave the title compound, (3.75 g, 62%).

NMR data are given below.

25 Example I 5

Preparation of 5-carbethoxy-2-[[(3,4-dimethoxy-2-pyridinyl)methyl]thio]-1<u>H</u>-benzimidazole

5-Carbethoxy-2-mercapto-1<u>H</u>-benzimidazole (2.0 g, 9 mmol) and NaOH (0.36 g, 9 mmol) in H₂O (1 ml) were dissolved in ethanol (30 ml). 3,4-dimethoxy-2-chloromethylpyridine hydrochloride (≈6.6 mmol) as a crude material were added and the mixture was heated to boiling. NaOH (0.26 g, 6.6 mmol) in H₂O (1 ml) was added and the reflux was continued for 6 hours. The solvent was evaporated off and the residue was diluted with methylene chloride and water. The organic phase

was dried over Na_2SO_4 and the solvent removed under reduced pressure. Crystallizing from CH_3CN gave the desired product (1.75 g, 71%).

NMR data are given below.

5

Example I 6

Preparation of 5-acetyl-6-methyl-2-[[(3,4-propylenedioxy-2-pyridinyl)methyl]thio]- $1\underline{H}$ -benzimidazole

10

The compound was prepared from 5-acetyl-2-mercapto-6-methyl-1<u>H</u>-benzimidazole and 2-chloromethyl-3,4-propylenedixoxy-pyridine on a 0.01 mmol scale according to standard procudures.

15 NMR data are given below.

Example I 7

Preparation of 5-acetyl-6-methyl-2-[[(3,4-methylenedioxy-2-20 pyridinyl)methyl]thio]-1H-benzimidazole

2-Chloromethyl-3,4-methylenedioxypyridine (90 mg, 0.52 mmol) and 5-acetyl-6-methyl-2-mercaptobenzimidazole (214 mg, 1.04 mmol) were dissolved in ethanol (15 ml). The pH value of the solution was adjusted to 9 (0.2M NaOH) whereupon the solution was refluxed for 10 min. After concentration of the reaction mixture at reduced pressure the residue was taken up in methylene chloride (10 ml) and brine (2 ml). The phases were separated and the organic phase was dried over sodium sulphate, filtered and concentrated at reduced pressure. The residue was chromatographed on silica (ethyl acetate). Yield: 140 mg (79%) of the title compound. Mp: 141-143°C (uncorr.)

NMR data are given below.

35

Example I 8

Preparation of 5-acetyl-6-methyl-2-[[(3-methoxy-4-(5-methyl-1,3-dioxan-5-yl-methoxy)-2-pyridinyl)methyl]-thio]-1H-5 benzimidazole

A solution of 2-(hydroxymethyl)-3-methoxy-4-(5-methyl-1,3dioxan-5-yl-methoxy)pyridine (0.34 g, 1.3 mmol) in 10 ml CH2Cl2 was cooled to 0°C and treated with SOCl2 (0.12 ml, 10 1.7 mmol). The solution was allowed to warm to room temperature and reacted for 1 h. Evaporation of the solvent furnished a quantitative yield of the corresponding chloromethyl derivative as the hydrochloride. DI-MS, m/z (%): 289 and 287 (11 and 38). A suspension of 5-acetyl-2-15 mercapto-6-methyl-1 \underline{H} -benzimidazole (0.29 g, 1.4 mmol) in 10 ml MeOH was treated with a solution of NaOH (0.10 g, 2.6 mmol) in 1.5 ml H₂O. The formed solution was treated with the prepared chloromethyl compound and reacted for 21 h at room temperature. The solvent was evaporated and the residue 20 taken up in 20 ml 2.5% NaOH. The aqueous layer was extracted with 50 + 25 ml CH2Cl2, the organic layers combined, dried over MgSO₄, and evaporated leaving 0.49 g (82%) title compound as a tanned foam. NMR data are given below.

25

Example I 9

Preparation of 5-acetyl-6-methyl-2-[[(4-cyclopropylmethoxy-3-methoxy-2-pyridinyl)methyl]thio]-1H-benzimidazole

30

2-Chloromethyl-4-cyclopropylmethoxy-3-methoxypyridine (50 mg, 0.22 mmol) and 5-acetyl-6-methyl-2-mercaptobenzimidazole (50 mg, 0.24 mmol) were dissolved in ethanol (15 ml). The pH value of the solution was adjusted to 9 (0.2M NaOH) 35 whereupon the solution was refluxed for 10 min. After concentration of the reaction mixture at reduced pressure the residue was taken up in methylene chloride (10 ml) and

brine (2 ml). The phases were separated and the organic phase was dried over sodium sulphate, filtered and concentrated at reduced pressure. The residue was chromatographed on silica (ethyl acetate). Yield: 40 mg 5 (46%) of the title compound. NMR data are given below.

Example I 10

Preparation of 4-chloro-3-hydroxyethoxy-2-methylpyridine

A solution of 4-chloro-3-methoxyethoxy-2-methylpyridine (2.78 g, 0.014 mol) in dry CDCl₃ (=14 ml) under Ar was treated with TMSI (5.10 ml, 0.036 mol) for 23 h at room 15 temperature. The reaction mixture was partitioned between 100 ml CH2Cl2 and 100 ml 1M HCl. The aqueous layer was collected, washed once more with 50 ml CH2Cl2, and then treated with Na2CO3 until the pH was =10. The aqueous layer was extracted with 100 + 50 ml CH₂Cl₂. The two latter organic layers were combined, dried over MgSO, and evaporated leaving 2.31 g enriched product.

Chromatography (silica gel, diethyl ether followed by diethyl ether/MeOH;95/5) afforded 1.06 g (40%) pure product. 25 NMR data are given below.

Example I 11

30

Preparation of 3,4-ethylenedioxy-2-methylpyridine

A mixture of 4-chloro-3-hydroxyethoxy-2-methylpyridine

(1.03g, 0.0055 mol) and NaH (55% in oil, 599 mg, 0.0138 mol) in 600 ml THF was refluxed for 15 h. Excess NaH was destroyed with 3 ml of H2O. The solvent was evaporated and 35 the residue partitioned between 100 ml 1M HCl and 100 ml CH2Cl2. The aqueous layer was collected, washed once more with 100 ml CH2Cl2 and then treated with Na2CO3 until the pH was ≈10. The aqueous layer was extracted with 150 + 100 ml CH₂Cl₂. The two latter organic layers were combined, dried over MgSO₄, and evaporated leaving 720 mg enriched product. Chromatography (silica gel, diethyl ether) furnished 0.49 g (59%) pure product.

NMR data are given below.

Example I 12

10 Preparation of 3,4-ethylenedioxy-2-hydroxymethyl-pyridine

The title compound was prepared on a 3.2 mmol scale according to standard procedures yielding 395 mg (77%) pure product.

NMR data for the intermediate are given below.

Example I 13

15

20 Preparation of 3-(3-hydroxy-1-propoxy)-2-methyl-4-pyrone

A suspension of 3-hydroxy-2-methyl-4-pyrone (25 g, 200 mmol), 3-bromo-1-propanol (70 g, 500 mmol) and K₂CO₃ (111 g 800 mmol) in 600 ml acetone was stirred for three days. The solvent was evaporated and the residue partitioned between 300 ml methylene chloride and 500 ml 2.5% NaOH. The aqueous layer was separated and extracted with 2x300 ml methylene chloride. The organic phases were combined, dried over Na₂SO₄ and evaporated at 50°C. Eight grams of the residue (24 g) was chromatographed on silica gel with methanol/methylene chloride (5:95) as eluent which afforded 2.7 g (22%) of the desired product as an oil. NMR data are given below.

35 Example I 14

Preparation of 3-(3-methoxy-1-propoxy)-2-methyl-4-pyrone

A mixture of 3-(3-hydroxy-1-propoxy)-2-methyl-4-pyrone (1.4 g, 7.6 mmol), 85% KOH (0.55 g, 8.4 mmol) and methyliodide (11 g, 76 mmol) was stirred at room temperature for one day.

5 The red solution was partitioned between methylene chloride and half saturated aqueous ammoniumchloride solution. The organic phase was washed with water, dried over Na₂SO₄ and evaporated. The residue was purified by chromatography on silica gel with methanol/methylene chloride (3:97) as eluent. Removing the eluent by film evaporation afforded 0.31 g (20%) of the desired product as an oil. NMR data are given below.

Example I 15

15

Preparation of 3-(3-methoxy-1-propoxy)-2-methyl-4-pyridone

A solution of 3-(3-methoxy-1-propoxy)-2-methyl-4-pyrone (0.31 g, 1.7 mmol) in 50 ml concentrated aqueous NH₃ was heated to 120°C for 2 h in an autoclave. The reaction mixture was transferred to a round bottomed flask and evaporation off the solvent afforded 0.32 g (100%) product as a yellow oil.

NMR data are given below.

25

Example I 16

Preparation of 4-chloro-3-(3-methoxy-1-propoxy)-2-methyl-pyridine

30

A solution of 3-(3-methoxy-1-propoxy)-2-methyl-4-pyridone (0.32 g, 1.6 mmol) in 50 ml POCl₃ was refluxed for 14 h. The POCl₃ was evaporated off and the residue was partitioned between methylene chloride and water. The aqueous layer was separated, treated with K₂CO₃ until pH=10 and extracted with methylene chloride. The organic layer was dried over Na₂SO₄ and evaporated. The residue was purified by chromatography

on silica gel with methanol/methylene chloride (3:97) as eluent. Evaporation off the solvent afforded 0.12 g (34%) product as a red oil.

NMR data are given below.

5

Example I 17

Preparation of 4-chloro-3-(3-hydroxy-1-propoxy)-2-methyl-pyridine

10

To a solution of 4-chloro-3-(3-methoxy-1-propoxy)-2-methyl-pyridine (120 mg, 0.56 mmol) in 2 ml of CDCl₃ was added trimethylsilyl iodide (0.16 ml, 1.3 mmol), this was done in a NMR tube. The reaction was complete after four days as indicated by the absence of a signal for the OCH₃ protons at 3.3 ppm in the NMR spectrum. The solution was poured over 10 ml of 1 M HCl whereupon the mixture was stirred for 5 minutes with 10 ml of methylene chloride. The aqueous layer was separated, treated with K₂CO₃ until pH=10 and extracted with methylene chloride. The organic phase was dried over Na₂SO₄ and evaporated. This afforded 0.049 g (43%) of the desired product as a yellow oily film. NMR data are given below.

25 <u>Example I 18</u>

Preparation of 2-methyl-3,4-propylenedioxy-pyridine

A solution of 4-chloro-3-(3-hydroxy-1-propoxy)-2-methylpyridine (49 mg, 0.24 mmol) in 3 ml of DMSO was heated for 2
h at 70°C with 55% NaH (32 mg, 0.73 mmol). The mixture was
cooled, diluted with water and extracted with methylene
chloride. The organic solution was evaporated and the
residue was chromatographed on silica gel with methylene
chloride as eluent. The solvent was evaporated which
afforded 22 mg (55%) of a yellow oil.
NMR data are given below.

Example I 19

Preparation of 2-hydroxymethyl-3,4-propylene-dioxypyridine

5

The title compound was prepared from 2-methyl-3,4-propylenedioxypyridine on a 0.01 mmol scale according to standard procedures yielding 3 mg (11%) product.

NMR data are given below.

10

Example I 20

Preparation of 2-chloromethyl-3,4-propylene-dioxypyridine

The title compound was prepared from 2-hydroxymethyl-3,4propylenedioxypyridine in a quantitative yield on a 0.01
mmol scale according to standard procedures. The compound
was used in the synthesis without purification and
characterisation.

20

Example I 21

Preparation of 2-methyl-3,4-methylenedioxypyridine

- 25 2-Methyl-3-hydroxy-4-pyridone (1.25 g, 10 mmol) was dissolved in dry DMSO (20 ml). Dibromomethane (3.5 g, 20 mmol) was added followed by sodium hydride (1 g, >20 mmol, 50-60% in oil). The mixture was left at ambient temperature under stirring for 3 days whereupon it was poured into brine (50 ml). The water-DMSO solution was extracted with methylene chloride (3x50 ml) and the collected extracts were used directly in the next step. A sample for NMR analysis was withdrawn.
- 35 NMR data are given below.

Example I 22

Preparation of 2-methyl-3,4-methylenedioxypyridine-N-oxide

To the methylene chloride solution of 2-methyl-3,4methylenedioxypyridine from example I 21 sodium hydrogen
carbonate (1M, 50 ml) and MCPBA (4 g, 70%) were added. The
mixture was stirred at ambient temperature for 15 min
whereupon the excess of MCPBA was destroyed with addition of
sodium thiosulphate (1 g). The organic phase was separated
and the aqueous phase was extracted with methylene chloride
(3x50 ml). The collected organic phases were concentrated
under reduced pressure and chromatographed on silica
(CH₂Cl₂/MeOH, 90:10). Yield: 120 mg (7,8%) of the title
compound.

NMR data are given below.

Example I 23

20 Preparation of 2-hydroxymethyl-3,4-methylenedioxypyridine

2-Methyl-3,4-methylenedioxypyridine-N-oxide (120 mg, 0.78 mmol) was dissolved in acetic anhydride (10 ml) and the solution was heated at 110 °C for 15 min, whereupon the 25 mixture was concentrated under reduced pressure. The residue was dissolved in methanol (20 ml) and sodium hydroxide (3 drops, 6M) was added. After 30 min at ambient temperature the mixture was neutralised with acetic acid (pH 6) and concentrated under reduced pressure. The residue was chromatographed on silica (hexane/ethyl acetate, 1:1). Yield: 90 mg (75%) of the title compound.

NMR data are given below.

35 Example I 24

Preparation of 2-chloromethyl-3,4-methylenedioxypyridine

2-Hydroxymethyl-3,4-methylenedioxypyridine (90 mg, 0.59 mmol) was dissolved in methylene chloride (10 ml) and thionyl chloride (240 mg, 2 mmol) was added. After 10 min at ambient temperature the mixture was hydrolysed with sodium hydrogen carbonate and the phases were separated. The organic phase was dried over sodium sulphate, filtered and concentrated under reduced pressure. Yield: 90 mg (88%) of the title compound (crude).

10

NMR data are given below.

Example I 25

Preparation of 3-methoxy-2-methyl-4-(5-methyl-1,3-dioxan-5-yl-methoxy)pyridine-N-oxide

A deareated solution of 5-(hydroxymethyl)-5-methyl-1,3-dioxane (1.19 g, 9 mmol) in 125 ml dry THF was treated with NaH (0.79 g 55% dispersion in oil, 18 mmol) for 20 min. 4-Chloro-3-methoxy-2-methylpyridine-N-oxide (1.04 g, 6 mmol) was added and the mixture was refluxed for 26 h. Excess NaH was quenched with 10 ml of H₂O and the solvent evaporated. The residue was partitioned between 150 ml CH₂Cl₂ and 50 ml 5% Na₂CO₃. The organic layer was passed through a phase separation paper and evaporated leaving 1.83 g enriched product. Chromatography (SiO₂CH₂Cl₂/MeOH, 95/5) afforded 0.39 g (24%) pure title compound as a tanned oil.

30 NMR data are given below.

Example I 26

35 Preparation of 2-(hydroxymethyl)-3-methoxy-4-(5-methyl-1,3-dioxan-5-yl-methoxy)pyridine

A solution of 3-methoxy-2-methyl-4-(5-methyl-1,3-dioxan-5-yl-methoxy)pyridine-N-oxide (0.39 g, 1.5 mmol) in 4.5 ml (CH₃CO)₂O was heated to 100°C for 4 h. Excess (CH₃CO)₂O was azeotroped off 4 times with 75 ml portions of abs. EtOH leaving 0.42 g (90%) crude 3-methoxy-4-(5-methyl-1,3-dioxan-5-yl-methoxy)-2-pyridinyl)-methyl acetate.

The crude acetate was treated with 20 ml 2M NaOH for 1 h at 100 °C. The aqueous layer was extracted with 75 + 50 + 25 ml CH₂Cl₂. The organic layers were combined, dried over MgSO₄, and evaporated leaving 0.34 g (97%) product pure enough for further use.

NMR data are given below.

15

Table 2

	Ex	Solvent	NMR data 6 ppm
20	I 1	CDC1 ₃	0.37-0.42 (m, 2H), 0.67-0.73
		(300 MHz)	(m, 2H), 1.25-1.40 (m, 1H) 2.69 (s, 3H), 3.90 (s, 3H), 3.94
25			(d, 2H), 3.98 (s, 3H), 4.40 (s, 2H) 6.81 (d, 1H), 7.3 (b, 1H), 8.2 (b, 1H), 8.22 (d, 1H),
	I 2	CDC13	2.64 (s, 3H), 2.66 (s, 3H), 4.35
30		(500 MHz)	(s, 2H), 4.40 (s, 4H), 6.85 (d, 1H), 7.30 (s, 1H), 8.06 (d, 1H), 8.08 (s, 1H).
	I 3	CDCl ₃	2.70 (s, 3H), 3.90 (s, 3H),
35		(300 MHz)	3.95 (s, 3H), 4.00 (s, 3H), 4.40 (s, 2H), 6.90 (d, 1H), 7.35 (s,
J.J			1H), 8.20 (s, 1H), 8.25 (d, 1H)

5	I 4	CDCl ₃ (300 MHz)	2.60 (s, 3H), 2.65 (s, 3H), 3.90 (s, 3H), 3.90 (s, 3H), 4.35 (s, 2H), 6.85 (d, 1H), 7.25 (s, 0.6H), 7.40 (s, 0.4H), 7.85 (s, 0.4H), 8.05 (s, 0.6H), 8.30 (m, 1H)
10	I 5	CDC1 ₃ (300 MHz)	1.40 (m, 3H), 3.90 (s, 3H), 3.90 (s, 3H), 4.40 (m, 4H), 6.90 (dd, 1H), 7.45 (d, 0.4H), 7.60 (d, 0.6H), 7.90 (m, 1H), 8.20 (s, 0.6H), 8.25 (m, 1H), 8.25 (s, 0.4H)
15	I 6	CDC1 ₃ (500 MHz)	2.32 (p, 2H), 2.64 (s, 3H), 2.66 (s, 3H), 4.37-4.43 (m, 4H), 4.39 (s, 2H), 6.88-6.90 (m, 1H), 7.29 (s, 0.6H), 7.42 (s, 0.4H), 7.85 (s, 0.4H), 8.07 (s, 0.6H), 8.11 (m, 1H)
20	I 7	CDC1 ₃ (300 MHz)	2.648 (s, 3H), 2.652 (s, 3H), 4.32 (s, 2H), 6.14 (s. 2H), 6.85 (d, 1H), 7.34 (br. 1H), 8.00 (br. 1H), 8.20 (d, 1H)
	I 8	CDC1 ₃ (300 MHz)	0.98 (s, 3H), 2.65 (coinciding s, 6H), 3.53 (d, 2H), 3.95 (s, 3H), 4.00 (d, 2H), 4.25 (s, 2H), 4.39 (s, 2H), 4.69 (m, 1H), 5.06 (m, 1H), 6.9-7.0 (2 d, 1H), 7.3-7.5
30			(several b, 1H), 7.8-8.1 (several b, 1H), 8.2-8.3 (2 d, 1H), 13.2 (b. 1H)
35	I 9	CDC1 ₃ (300 MHz)	0.38 (m, 2H), 0.69 (m, 2H), 1.31 (m,1H), 2.63 (s, 3H), 2.636 (s, 3H), 3.93 (d, 2H), 3.98 (s, 3H),

			11 - 2 10 1
			4.40 (s, 2H), 6.81 (d, 1H), 7.33 (s, 1H), 7.98 (s, 1H), 8.22 (d, 1H)
5	I 10	CDC1 ₃ (500 MHz)	2.57 (s, 3H), 2.70 (t, 1H) 3.99 (dt, 2H), 4.09 (t, 2H), 7.19 (d, 1H), 8.16 (d, 1H)
	I 11	CDCl ₃ (500 MHz)	2.41 (s, 3H), 4.30 (s, 4H), 6.65 (d, 1H), 7.90 (d, 1H),
10	I 12	CDC1 ₃ (500 MHz)	4.11 (b, 1H), 4.33 (m, 4H), 4.69 (b, 2H), 6.76 (d, 1H), 7.99 (d, 1H)
15	I 13	CDCl ₃ (300 MHz)	1.85 (p, 2H), 2.30 (s, 3H), 3.85 (q, 2H), 4.00 (t, 2H), 4.35 (t, 1H), 6.35 (d, 1H), 7.65 (d, 1H)
20	I 14	CDCl ₃ (300 MHz)	2.00 (p, 2H), 2.32 (s, 3H), 3.35 (s, 3H), 3.56 (t, 2H), 4.13 (t, 2H), 6.33 (d, 1H), 7.59 (d, 1H)
25	I 15	CDCl ₃ (300 MHz)	1.98 (p, 2H), 2.45 (s, 3H), 3.38 (s, 3H), 3.61 (t, 2H), 4.08 (t, 2H), 6.53 (d, 1H), 7.63 (d, 1H)
	I 16		2.09 (p, 2H), 2.54 (s, 3H), 3.38 (s, 3H), 3.63 (t, 2H), 4.04 (t, 2H), 7.16 (d, 1H), 8.13 (d, 1H)
30	I 17	CDCl ₃ (500 MHz)	2.10 (p, 2H), 2.56 (s, 3H), 3.96 (t, 2H), 4.10 (t, 2H), 7.18 (d, 1H), 8.15 (d, 1H)
35	I 18	CDCl ₃ (300 MHz)	2.25 (p, 2H), 2.45 (s, 3H), 4.28 (t, 2H), 4.34 (t, 2H), 6.70 (d, 1H), 7.96 (d, 1H)

5	I 19	CDC1 ₃ (500 MHz)		4.30 (t, 2H), 4.37 (d, 2H), 6.80 (d, 1H)
	I 21	CDC1 ₃ (500 MHZ)	2.34 (s, 3H), (d, 1H), 7.93	5.92 (s, 2H), 6.61 (d, 1H)
10	I 22	CDCl ₃ (500 MHz)	2.42 (s, 3H), (d, 1H), 7.90	6.12 (s, 2H), 6.59 (d, 1H)
	I 23	CDC1 ₃ (300 MHz)	4.73 (s, 2H), (d, 1H), 8.09	6.05 (s, 2H), 6.76 (d, 1H)
15	I 24	CDC1 ₃ (300 MHz)	4.65 (s, 2H), (d, 1H), 8.13	6.10 (s, 2H), 6.78 (d, 1H)
20	I 25	CDC1 ₃ (300 MHz)	(d, 2H), 3.85 2H), 4.18 (s,	2.50 (s, 3H), 3.52 (s, 3H), 3.98 (d, 2H), 4.67 (d, 1H), 6.77 (d, 1H), 8.08
25	I 26	CDC1 ₃ (300 MHz)	(s, 3H), 4.00 1H), 4.20 (s,	3.52 (d, 2H), 3.86 (d, 2H), 4.09 (m, 2H), 4.68 (d, 1H), 5.02 (d, 1H), 6.88 (d, 1H)

³⁰ The best mode of carrying out the invention known at present is to use the compound according to Example 4 or its salt according to Example 9.

Table 3

Examples of compounds included in the formula I are given in the following table

Ex.	R^{1}	R ²	R ³	R ⁴	Yield %	Ident.data
1	c(o)-och3	CH ₃	сн3	CH ₂	44	NMR
2	с(о)сн ₃	CH ³	-сн ₂ сн ₂ -	•	30	NMR
3.	C(O)-OCH3	CH ₃	CH3	CH ₃	70	NMR
4.	с(о)сн3	CH ³	CH ₃	CH ₃	60	NMR
5.	c(o)och ₂ ch ₃	H	CH ₃	CH ₃	54	NMR
6.	C(O)CH ₃	CH ₃	-CH ₂ CH ₂ CE	I ₂ -		NMR
7.	C(O)CH3	сн3	- сн ₂ -		61	NMR
8.	C(O)CH3	CH3	CH ₃	CH ₂	44	NMR
9.	C(O)CH3	CH ₃	CH ³	CH3	sodium salt	NMR
10.	C(O)CH ₃	CH ₃	CH ₃	сн ₂	73	NMR

Syrup

A syrup containing 1% (weight per volume) of active substance was prepared from the following ingredients:

	Compound according to Example 4	1.0 g
	Sugar, powder	30.0 g
	Saccharine	0.6 g
	Glycerol	15.0 g
10	Flavouring agent	0.05 g
	Ethanol 96%	5.0 g
	Distilled water q.s. to a final volume of	100 ml

Sugar and saccharine were dissolved in 60 g of warm water.

15 After cooling the active compound was added to the sugar solution and glycerol and a solution of flavouring agents dissolved in ethanol were added. The mixture was diluted with water to a final volume of 100 ml.

20 Enteric-coated tablets

An enteric coated tablet containing 50 mg of active compound was prepared from the following ingredients:

	I	Compound according to Example 4	500 g
25		as Mg salt	
		Lactose	700 g
		Methyl cellulose	6 g
		Polyvinylpyrrolidone cross-linked	50 g
		Magnesium stearate15 g Sodium carbonate	6 g
30		Distilled water	q.s
	II	Cellulose acetate phthalate	200 g
		Cetyl alcohol	15 g
		Isopropanol	2000 g
35		Methylene chloride	2000 g

I Compound according to example 1, powder, was mixed with lactose and granulated with a water solution of methyl cellulose and sodium carbonate. The wet mass was forced through a sieve and the granulate dried in an oven. After drying the granulate was mixed with polyvinylpyrrolidone and magnesium stearate. The dry mixture was pressed into tablet cores (10 000 tablets), each tablet containing 50 mg of active substance, in a tabletting machine using 7 mm diameter punches.

10

II A solution of cellulose acetate phthalate and cetyl alcohol in isopropanol/methylene chloride was sprayed onto the tablets I in an Accela Cota^R, Manesty coating equipment. A final tablet weight of 110 mg was obtained.

15

Solution for intravenous administration

A parenteral formulation for intravenous use, containing 4 mg of active compound per ml, was prepared from the 20 following ingredients:

Compound according to Example 9
Sterile water to a final volume of

4 g 1000 ml

25 The active compound was dissolved in water to a final volume of 1000 ml. The solution was filtered through a 0.22 μm filter and immediately dispensed into 10 ml sterile ampoules. The ampoules were sealed.

30 Capsules

Capsules containing 30 mg of active compound were prepared from the following ingredients:

35	Compound according to Example 4	300	g
	Lactose	700	g
	Microcrystalline cellulose	40	a

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36

Hydroxypropyl cellulose low-substituted		62 g
Disodium hydrogen phosphate	•	2 g
Purified water		q.s.

- 5 The active compound was mixed with the dry ingredients and granulated with a solution of disodium hydrogen phosphate.

 The wet mass was forced through an extruder and spheronized and dried in a fluidized bed dryer.
- 10 500 g of the pellets above were first coated with a solution of hydroxypropyl methylcellulose, 30 g, in water, 750 g, using a fluidized bed coater. After drying, the pellets were coated with a second coating as given below:

15 Coating solution:

	uldioxlibiobil metulicellinge burugiate	70 g
	Cetyl alcohol	4 g
	Acetone	200 g
20	Ethanol	600 g

The final coated pellets were filled into capsules.

Suppositories

25

Suppositories were prepared from the following ingredients using a welding procedure. Each suppository contained 40 mg of active compound.

30 Compound according to Example 4 4 g
Witepsol H-15 180 g

The active compound was homogenously mixed with Witepsol H-15 at a temperature of 41°C. The molten mass was volume 35 filled into pre-fabricated suppository packages to a net weight of 1.84 g. After cooling the packages were heat sealed. Each suppository contained 40 mg of active compound.

Biological Effects

Bioavailability

Biovailability is assessed by calculating the quotient between the area under plasma concentration (AUC) curve following introduodenal (id) administration and intravenous (iv) administration from the rat.

Potency for inhibition of acid secretion

The potency for inhibition of acid secretion is measured in the dog, intravenously (iv) and in the female rat, intravenously (iv).

Effects on the uptake of iodine into the thyroid gland

20

The effect of a compound within the invention of the formula I on the uptake of iodine into the thyroid gland is measured as an effect on the accumulation of ¹²⁵I in the thyroid gland.

25

Biological tests

Inhibition of Gastric Acid Secretion in the Conscious Female Rat.

30

Female rats of the Sprague-Dawley strain are used. They are equipped with cannulated fistulae in the stomach (lumen) for collection of gastric secretions. A fourteen days recovery period after surgery is allowed before testing is commenced.

35

Before secretory tests, the animals are deprived of food but not water for 20 h. The stomach is repeatedly washed through

the gastric cannula, and 6 ml of Ringer-Glucose given s.c. Acid secretion is stimulated with infusion during 3.5 h (1.2 ml/h, s.c.) of pentagastrin and carbachol (20 and 110 nmol/kg h, respectively), during which time gastric 5 secretions are collected in 30-min fractions. Test substances or vehicle are given iv at 90 min after starting the stimulation, in a volume of 1 ml/kg. Gastric juice samples are titrated to pH 7.0 with NaOH, 0.1 mol/L, and acid output is calculated as the product of titrant volume 10 and concentration. Further calculations are based on group mean responses from 4-7 rats. The acid output during the periods after administration of test substances or vehicle are expressed as fractional responses, setting the acid output in the 30-min period preceding administration to 1.0. 15 Percentage inhibition is calculated from the fractional responses elicited by test compound and vehicle. ED50-values are obtained from graphical interpolation on log doseresponse curves, or estimated from single-dose experiments assuming a similar slope for all dose-response curves. The 20 results are based on gastric acid secretion during the second hour after drug/vehicle administration.

Bioavailability in the Male Rat.

25 Male adult rats of the Sprague-Dawley strain were used. One day, prior to the experiments, all rats were prepared by cannulation of the left carotid artery under anaesthesia. The rats used for the intravenous experiments, were also cannulated in the jugular vein. (Ref. V Popovic and P Popovic, J Appl Physiol 1960;15,727-728). The rats used for the intraduodenal experiments, were also cannulated in the upper part of the duodenum. The cannulas were exteriorized at the nape of the neck. The rats were housed individually after surgery and were deprived of food, but not water,
35 before administration of the test substances. The same dose (4 μmol/kg) were given iv and id as a bolus for about one minute (2 ml/kg).

Blood samples (0.1-0.4 g) were drawn repeatedly from the carotid artery at intervals up to 4 hours after given dose. The samples were frozen as soon as possible until analysis of the test compound.

The area under the blood concentration vs time curve, AUC, was determined by the linear trapezoidal rule and extrapolated to infinity by dividing the last determined blood concentration by the elimination rate constant in the terminal phase.

The systemic bioavailability (F%) following intraduodenal administration was calculated as

15

$$AUC_{id}$$

$$F(%) = ___ x 100$$

$$AUC_{iv}$$

20 Inhibition of Gastric Acid Secretion in the Conscious Dog.

Harrier dogs of either sex were used. They were equipped with a duodenal fistula for the administration of test compounds or vehicle and a Heidenhain-pouch for the collection of gastric secretions.

Before secretory tests the animals were fasted for about 18 h but water was freely allowed. Gastric acid secretion was stimulated by a 4 h infusion of histamine dihydrochloride

(12 ml/h) at a dose producing about 80% of the individual maximal secretory response, and gastric juice collected in consecutive 30-min fractions. Test substance or vehicle was given iv 1 h after starting the histamine infusion, in a volume of 0.5 ml/kg body weight. The acidity of the gastric juice samples were determined by titration to pH 7.0, and the acid output calculated. The acid output in the collection periods after administration of test substance or

vehicle were expressed as fractional responses, setting the acid output in the fraction preceding administration to 1.0. Percentage inhibition was calculated from fractional responses elicited by test compound and vehicle. ED₅₀-values were obtained by graphical interpolation on log dose response curves, or estimated from single-dose experiments under the assumption of the same slope of the dose-response curve for all test compounds. All results reported are based on acid output 2 h after dosing.

10

Effect on the accumulation of $\frac{125}{I}$ in the thyroid gland

The accumulation of ¹²⁵I in the thyroid gland was studied in male, Sprague-Dawley rats which were deprived of food for 24 hours before the test. The experimental protocol of Searle, CE et al. (Biochem J 1950, 47:77-81) was followed.

Test substances suspended in 0.5% buffered (pH 9) methocel. were administered by oral gavage in a volume of 5 ml/kg body weight. After 1 hour, 125I (300 kBqkg, 3 ml/kg) was administered by intraperitoneal injection. Four hours after 125 I-administration, the animals were killed by $_{2}$ asphyxiation and bled. The thyroid gland together with a piece of the trachea was dissected out and placed in a small 25 test tube for the assay of radioactivity in a gamma counter (LKB-Wallac model 1282 Compugamma). Percentage inhibition was calculated according to the formula 100 (1-T/P), where T and P is the mean radioactivety of thyroid glands from animals treated with test agent and placebo (buffered 30 methocel), respectively. The statistical significane for a difference between test agent- and placebo-treated animals was assessed with the Mann-Whitney U-test (two-tailed). P<0.05 was accepted as significant.

35 Chemical Stability

The chemical stability of a compound of the invention is followed kinetically at low cencentration at 37°C in aqueous buffer solution at different pH values. The results in Table 4 show the half life (t 1/2) at pH 7, that is the time 5 period after which half the amount of the original compound remains unchanged.

Results of biological and stability tests

10 Table 4 gives a summary of the test data available for the compounds of the invention.

	lity a		4	2		-
	Chemical stability a pH 7 half-life (t 1/2) min			480	470	270
	Per cent inhibition of 400 µmol/kg on the uptake of ¹²⁵ I in the thyroid gland			0	L-	9
stability Data	of Bioavailability lon iv F%, Rat lon				> 100	
Table 4, Biological Test Data and Stability Data	Inhibition of acid secretion iv administration ED ₅₀ µmol/kg	Dog Rat	(ਬ	0.5	0.74 0.9	
Table 4, Biolog	Test compound Example No.		73	m	4	

a) 1 µmol/kg gave 14% inhibition

CLAIMS

Compounds of the formula I

5 OR4 OR3 R1 R2

and physiologically salts thereof wherein R^1 and R^2 , which are different, is each H, alkyl containing 1-4 carbon atoms or $-C(0)-R^5$;

wherein R^5 is alkyl containing 1-4 carbon atoms or alkoxy containing 1-4 carbon atoms and one of R^1 , or R^2 is always selected from the group $-C(O)-R^5$;

 ${
m R}^3$ and ${
m R}^4$ are the same or different and selected from -CH $_3$,

 C_2H_5 , $-CH_2$, $-CH_2$ and $-CH_2CH_2OCH_3$ or R^3 and R^4

together with the adjacent oxygen atoms attached to the pyridine ring and the carbon atoms in the pyridine ring form a ring, wherein the part constituted by R^3 and R^4 is $-CH_2CH_2CH_2$, $-CH_2CH_2$ or $-CH_2$.

- 2. A compound according to formula I of claim 1, namely 5-carbomethoxy-6-methyl-2-[[(3,4-dimethoxy-2-
- 30 pyridinyl)methyl]sulfinyl]- $1\underline{H}$ -benzimidazole.
 - 3. A compound according to formula I of claim 1, namely 5-acetyl-6-methyl-2-[[(3,4-dimethoxy-2-pyridinyl)methyl]sulfinyl]- $1\underline{H}$ -benzimidazole.
- A compound according to formula I of claim 1, namely 5-

20

acetyl-6-methyl-2-[[(3,4-propylenedioxy-2-pyridinyl)methyl]sulfinyl]-1H-benzimidazole.

- 5. A compound according to formula I of claim 1, namely 5-acetyl-6-methyl-2-[[(3,4-methylenedioxy-2-pyridinyl)methyl]sulfinyl]-1H-benzimidazole.
 - 6. The sodium salt of a compound according to claim 1.
- 10 7. The sodium salt of the compound according to claim 3.
 - 8. The magnesium salt of a compound according to claim 1.
- A pharmaceutical composition containing as active
 ingredient a compound according to claim 1.
 A compound as defined in claim 1 for use in therapy.
 - 11. A compound as defined in claim 1 for use in inhibiting gastric acid secretion in mammals including man.
 - 12. A compound as defined in claim 1 for use in the treatment of gastrointestinal inflammatory diseases in mammals including man.
- 25 13. A method for inhibitning gastric acid secretion by administering to mammals including man a compound as defined in claim 1.
- 14. A method for the treatment of gastrointestinal inflammatory diseases in mammals including man by administering a compound as defined in claim 1.
- 15. Use of a compound according to claim 1 in the manufacture of a medicament for inhibiting gastric acid35 secretion in mammals including man.

5

- 16. Use of a compound according to claim 1 in the manufacture of a medicament for the treatment of gastrointestinal inflammatory diseases in mammals including man.
- 17. A process for the preparation of a compound of the formula I according to claim 1, by
 - a) oxidizing a compound of the formula II

10

OR

OR

OR

CH2-S

N

R

II

wherein R^1 , R^2 , R^3 and R^4 are as defined under formula I.

20 18. The new intermediates 2-methyl-3,4-propylenedioxy-pyridine, 2-hydroxymethyl-3,4-propylene-dioxy-pyridine, 2-methyl-3,4-methylenedioxy-pyridine, 2-hydroxymethyl-3,4-methylene-dioxypyridine, 5-acetyl-6-methyl-2-[[(3,4-propylenedioxy-2-pyridinyl)methyl]thio]-1H-benzimidazole and 5-acetyl-6-methyl-2-[[(3,4-methylenedioxy-2-pyridinyl)methyl]thio]-1H-benzimidazole for use in the preparation of a compound of formula I according to claim 1.

INTERNATIONAL SEARCH REPORT

International Application No PCT/SE 91/00416

	I. CLASSIFICATION OF SUBJECT MATTER (if several classification symbols apply, indicate all) ⁶						
	According to International Patent Classification (IPC) or to both National Classification and IPC IPC5: C 07 D 401/12, A 61 K 31/415, 31/44						
1765.	C 0/ D	401/12, A 01 K 31/413, 3:					
II. FIELD	S SEARCH	ED	7				
Olasaidian	: 6	Minimum Docum	entation Searched ⁷ Classification Symbols				
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IPC5		C 07 D					
			er than Minimum Documentation ts are included in Fields Searched ⁸				
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		ONSIDERED TO BE RELEVANT ⁸ on of Document, ¹¹ with indication, where ap	and the relevant recessor 12	Relevant to Claim No.13			
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	se	e the whole document					
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		es of cited documents; ¹⁰ ing the general state of the art which is not e of particular relevance	"T" later document published after or priority date and not in confli- cited to understand the principle	ict with the application but			
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"O" docu	which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "O" document referring to an oral disclosure, use, exhibition or other means. "O" document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.						
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IV. CERTIF	FICATION						
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International Application No. PCT/SE91/00416

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	R INFORMATION CONTINUED FROM THE SECOND SHEET	
XI OE	SERVATIONS WHERE CERTAIN CLAIMS WERE FOUND UNSEARCHABLE 1	
	national search report has not been established in respect of certain claims under Article 17(2) (a) for	
Clai	m numbers $13-14$ because they relate to subject matter not required to be searched by this Auth	ority, namely:
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Cla	m numbers, because they relate to parts of the international application that do not comply	with the prescribed require-
	ts to such an extent that no meaningful international search can be carried out, specifically:	
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ANNEX TO THE INTERNATIONAL SEARCH REPORT ON INTERNATIONAL PATENT APPLICATION NO.PCT/SE 91/00416

This annex lists the patent family members relating to the patent documents cited in the above-mentioned international search report. The members are as contained in the Swedish Patent Office EDP file on 91-07-31

The Swedish Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

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(54) Title: DIALKOXY-PYRIDINYL-BENZIMIDAZOLE DERIVATIVES, PROCESS FOR THEIR PREPARATION AND THEIR PHARMACEUTICAL USE

$$CH_2 - S(0)$$

$$R^1$$

$$R^2$$

$$R^2$$

$$CH_2 - CH_2 - CH_$$

(57) Abstract

The novel compounds of formula (I) and physiologically acceptable salts thereof, wherein R^1 and R^2 , which are different, is each H, alkyl containing 1-4 carbon atoms or $-C(O)-R^5$; wherein R^5 is alkyl containing 1-4 carbon atoms or alkoxy containing 1-4 carbon atoms and one of R^1 , or R^2 is always selected from the group $-C(O)-R^5$; R^3 and R^4 are the same or different and selected from $-CH_3$, $-C_2H_5$, (a), (b), and $-CH_2CH_2OCH_3$ or R^3 and R^4 together with the adjacent oxygen atoms attached to the pyridine ring and the carbon atoms in the pyridine ring form a ring, wherein the part constituted by R^3 and R^4 is $-CH_2CH_2CH_2$ -, or $-CH_2-CH_2$ - or $-CH_2$ -; as well as intermediates, pharmaceutical compositions containing such compounds as active ingredient and use of the compounds in medicine.

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INTERNATIONAL SEARCH REPORT

International Application No. PCT/SE 91/00416

I. CLAS	SIFICATIO	N OF SUBJECT MATTER (If several class	tification symbols apply, indicate atta	75E 91/00416
Accordi	ng to Interna	tional Patent Classification (IPC) or to both	National Classification and IPC	
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V. [X] OBSERVATIONS WHERE CERTAIN CLAIMS WERE FOUND UNSEARCHABLE This international search report has not been established in respect of certain claims under Article 17(2) (a) for the following reasons: 1. [X] Claim numbers 13:1.19 because they relate to subject meter not required to be searched by this Authority, namely: A method for treatment of the human or animal body by therapy, see rule 39.1. 2. Claims numbers 10:2.1.9 because they relate to parts of the joistrustional septication, that do not comply with the prescribed requirements to such an extent test he meaningful international search can be carried out, specifically, with the prescribed search can be carried out, specifically. VI. [X] OBSERVATIONS WHERE UNITY OF INVENTION IS LACKING 2 This international Searching Authority found multiple inventions is this international application as follows: 1. Claims 1-12, 15-17 and the thiocompounds according to claim 18. 2. The remaining pyridines according to claim 18. 1. Claims 10 this international search report covers all searchable claims of the international search report covers all according to the international search report covers all according to the international search report covers all according to the international search report covers all according to the international search report covers all according to the international search report covers all according to the international search report covers all according to the international search report covers all according to the international search report covers all according to the international search report covers all according to the international search report covers all according to the international search report covers all according to the international search report covers all according to the international search report covers all according to the international search report covers all according to the international search report covers all according to the international search report covers all according to the international	FURTHER INFORMATION CONTINUED FROM THE SECOND SHEET	
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ANNEX TO THE INTERNATIONAL SEARCH REPORT ON INTERNATIONAL PATENT APPLICATION NO.PCT/SE 91/00416

This annex lists the patent family members relating to the patent documents cited in the above-mentioned international search report. The members are as contained in the Swedish Patent Office EDP file on 91-07-31. The Swedish Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

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CLAIMS

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1. A process for coating a substrate giving a polished effect, comprising the steps of:

optionally applying a first corrosion inhibiting inorganic coating to the substrate;

applying a polymeric coating over the substrate or the coated substrate; applying at least one atomized metal over the polymeric coating to form a metal layer;

applying a corrosion inhibiting inorganic coating to the metal layer, which corrosion inhibiting inorganic coating is a conversion coating; and

applying a transparent top coating over the corrosion inhibiting inorganic coating on the metal layer to form a protective layer.

- 15 2. The process of Claim 1 wherein the conversion coating is selected from the group consisting of one or more oxide, salt, and combination thereof of a metal selected from the group consisting of cobalt, manganese, and zirconium.
- 3. The process of Claim 1 wherein the substrate is selected from the group consisting of a metal, metal alloy, glass, plastic and ceramic.
 - 4. The process of Claim 1, comprising the steps of:
 applying a first corrosion inhibiting inorganic coating to the substrate;
 applying a polymeric coating over the first corrosion inhibiting inorganic coating;

applying at least one atomized metal over the polymeric coating to form a metal layer;

applying a second corrosion inhibiting inorganic coating to the metal layer, which corrosion inhibiting inorganic coating is a conversion coating;

and

applying a transparent top coating over the second corrosion inhibiting inorganic coating to form a protective layer;

wherein the first and second corrosion inhibiting inorganic coatings may be the same or different.

- The process of Claim 4 wherein the conversion coating is selected from the
 group consisting of one or more oxide, salt, and combination thereof of a metal selected from the group consisting of cobalt, manganese and zirconium.
 - 6. The process of Claim 1 or Claim 4 wherein the atomized metal is applied by plasma vapour deposition, chemical vapour deposition or thermal deposition.
 - 7. The process of Claim 1 or Claim 4 wherein the top coating comprises an ceramic coating.
- 8. The process of Claim 1 or Claim 4 wherein the top coating comprises a ceramic coating.

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- 9. The process of Claim 1 or Claim 4 wherein the top coating comprises an organopolysiloxane coating.
- 20 10. The process of Claim 1 or Claim 4 wherein the top coating is applied by liquid spray, powder spray, electrocoating, or dip coating.
 - 11. The process of Claim 1 or Claim 4 further comprising the step of coating an adhesion promoting layer over the polymeric coating, prior to applying the at least one atomized metal.
 - 12. The process of Claim 4 wherein the substrate comprises a metal or metal alloy.
- 30 13. A multi-layer coating having a polished effect for the surface of an article of manufacture, the multi-layer coating comprising:
 - a polymeric layer overlying the surface of the article;

- a metal layer overlying the polymeric layer comprising at least one atomized metal;
- a corrosion inhibiting inorganic layer overlying the metal layer, which corrosion inhibiting inorganic layer is a conversion coating; and
- a transparent top coat layer overlying the corrosion inhibiting inorganic layer.
 - 14. The multi-layer coating of Claim 13 wherein the conversion coating is selected from the group consisting of one or more oxide, salt, and combination thereof of a metal selected from the group consisting of cobalt, manganese, and zirconium.
 - 15. The multi-layer coating of Claim 13 comprising:

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- a first corrosion inhibiting inorganic coating overlying the surface of the article; a polymeric layer overlying the first corrosion inhibiting inorganic coating;
- a metal layer overlying the polymeric layer comprising at least one atomized metal;
- a second corrosion inhibiting inorganic layer overlying the metal layer, which corrosion inhibiting inorganic layer is a conversion coating; and
- a transparent top coat layer overlying the corrosion inhibiting inorganic layer;

wherein the first and second corrosion inhibiting inorganic coatings may be the same or different.

- 16. The multi-layer coating of Claim 15 wherein the conversion coating is selected from the group consisting of one or more oxide, salt, and combination thereof of a metal selected from the group consisting of cobalt, manganese, and zirconium.
- 30 17. The multi-layer coating of Claim 13 or Claim 15 wherein the top coat layer comprises an organic coating.

- 18. The multi-layer coating of Claim 13 or Claim 15 wherein the top coat layer comprises a ceramic coating.
- 19. The multi-layer coating of Claim 13 or Claim 15 wherein the top coat layercomprises an organopolysiloxane coating.
 - 20. The multi-layer coating of Claim 13 or Claim 15 further comprising an adhesion promoting layer between the polymeric coating and the metal layer.

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□ FADED TEXT OR DRAWING
□ BLURRED OR ILLEGIBLE TEXT OR DRAWING
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